

**Ship Via:**



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S075400



Part: C3-8-2-2

Job No: 177362

Serial No/Batch: S075400

Revision: 3

Inspector:

Date: 05/29/18

200
58
88



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

Ship May 9
=16

C3-8-2-2
Job Sheet 175654



Part No: C3-8-2-2

Job Qty: 10 ea

Part Name: Solenoid Pin Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-8-2 Rev 3 IPP Rev A 18.04.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	10 Ea		4/28/18	0.00	0.00	Start Up Machining-2	DAS 45	9-89	2018-04-20
110	Lathe Conv	10 pcs		4/30/18	0.00	2.50	Lathe Conv	SL-154		
120	QC	10 pcs		4/30/18	0.00	0.00	QC2 Machining-4			
130	QC	10 pcs		4/30/18	0.00	0.00	QC8 Machining-4			
140	Packaging	10 pcs		4/30/18	0.00	0.00	Packaging3-1			
150	QC21-SA	10 Ea		4/30/18	0.00	0.00	QC21			

Part Op Descriptions: 110 - 1-Machine as per DWG. DWG REV: 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.375	303 Round Bar 0.375"	.2600 ft (.026 ea)	90-Start up Operation	

Job Allocations

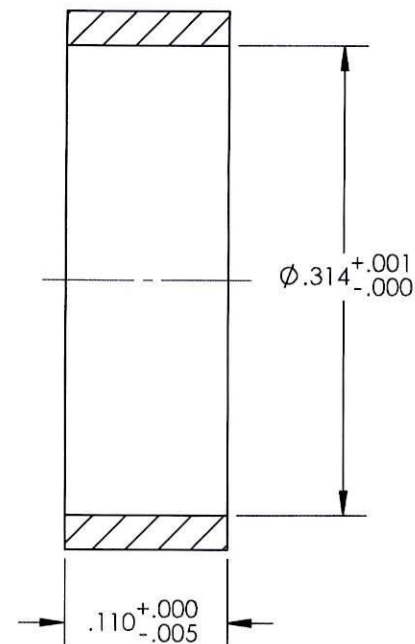
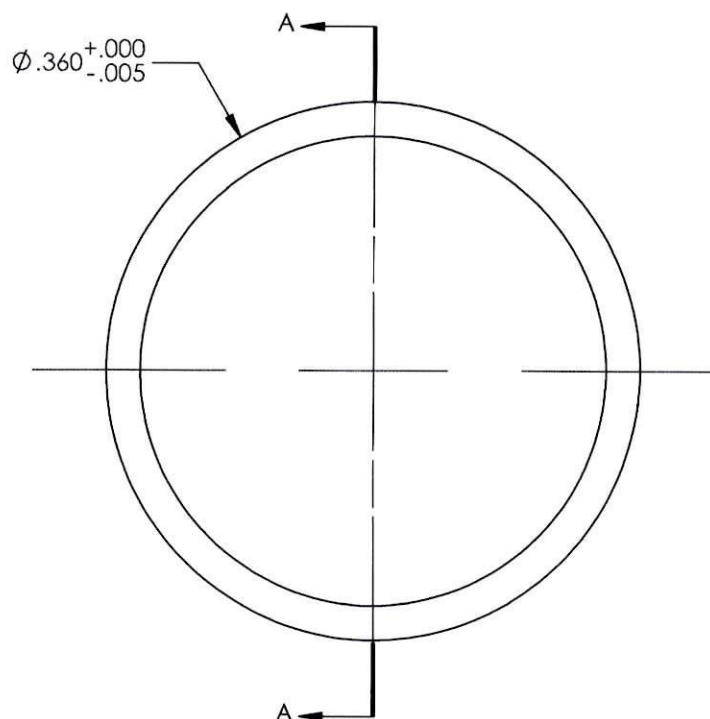
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.375	0	17	0

Part Specifications

Specifications could not be found.

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				



SECTION A-A

C3-8-2-2

SPACER

DART AEROSPACE	
TITLE SOLENOID ASSEMBLY	
DWG NO. C3-8-2	REV 3
MAT'L 303 S.S.	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 8:1	DATE 10/31/2001
SHEET 3 OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039860**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039860

PO Date: 5/10/18

Due Date: 6/8/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	C3-4-1P			Load Beam Bushing	Firmed	6/8/18	50 pcs	0 pcs	50 pcs	\$0.01/pcs	\$0.50
Line Item Note W/O 177361											
2	C3-8-2-2P			Solenoid Drilling Jig C3 Hook	Firmed	6/8/18	30 pcs	0 pcs	30 pcs	\$0.01/pcs	\$0.30
Line Item Note W/O 177362											
3	C3-12-2P			Lock Shaft	Firmed	6/8/18	30 pcs	0 pcs	30 pcs	\$0.01/pcs	\$0.30
Line Item Note W/O 177363											
4	C45-3-8BP			Actuator Shaft Bushing Solenoid Side	Firmed	6/8/18	40 pcs	0 pcs	40 pcs	\$0.01/pcs	\$0.40
Line Item Note W/O 177364											
5	C45-3-8AP			Actuator Shaft Bushing	Firmed	6/8/18	40 pcs	0 pcs	40 pcs	\$0.01/pcs	\$0.40
Line Item Note W/O 177367											
6	C45-4-1P			Trunnion Bushing	Firmed	6/8/18	50 pcs	0 pcs	50 pcs	\$0.01/pcs	\$0.50
Line Item Note W/O 177369											
7	C10-23-1P			Keeper Spacer	Firmed	6/8/18	50 pcs	0 pcs	50 pcs	\$0.01/pcs	\$0.50
Line Item Note W/O 177373											
8	RBW6305G01232-3G-5P			Spacer	Firmed	6/8/18	25 Ea	0 Ea	25 Ea	\$0.01/Ea	\$0.25
Line Item Note W/O 177396											

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Plex 5/10/18 1:38 PM dart.Lussier.Patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
50	DART C3-4-1P	Load Beam Bushing	39860
32	DART C3-8-2-2P	Solenoid Drilling Jig C3 Hook	39860
40	DART C45-3-8BP	Actuator Shaft Bushing Solenoid Side	39860
40	DART C45-3-8AP	Actuator Shaft Bushing	39860
50	DART C45-4-1P	Trunnion Bushing	39860

DAS
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9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 25, 2018